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This standard covers the gas and arc welding of butt, fillet, and socket welds in carbon and low-alloy steel piping used in the compression, pumping, and transmission of crude petroleum, petroleum products, fuel gases, carbon dioxide, nitrogen and, where applicable, covers welding on distribution systems.

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API 1104 20th states in paragraph 5.6.3.2 that the exposed area of the fracture shall be at least ¾ in. wide. However in paragraph 5.6.3.1 it states that the specimen width will be approx. 1 in. and that the specimen will be notched 1/8 " deep on each end. 1 in minus 1/8 in minus 1/8 in. will result in a pretest specimen width of ¾ " .

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