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Operation G-Code

Lesson 1 What is G-

Code? FANUC PLC

BACKUP

PROCEDURE **How**

to Show /Hide

Ladder program

in fanuc Oi series

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FANUC PICTURE

Create operation

screen Visual

Studio ... It is

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possible to operate
and program CNC/
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□ on the actual
hardware and train
with the same
feeling of the
operation as the
machine tool. Ideal
for training those
who have never
used a machine
tool. □Immediately
usable by

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connecting to the
electrical outlet at
the classroom or
office □Switch
between machining
center ...

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The FANUC
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software is based
on the ISO code
format and has an

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Ergonomic CNC

user interface for programming cycles. It uses a Graphical User Interface with user-friendly icons which allow you to interactively create part programs in just a few steps. All of the relevant information is displayed on one

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on the control ...

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F Connection

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“FANUC 0i-MODEL

F Maintenance

Manual

(B-64605EN)”

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==== [03] Manual

Execution =====

1. In case of executing from start menu of Windows (1) Select item 'CNC Screen Display Function (Ethernet)' in the 'Program' sub-menu of the start menu. (2) Input the following items in the dialog box to

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Specify the target
CNC, and select ...

(A02B-0207-K776)

CNC Screen

Display V4.14 -

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software is based
on the ISO code
format and has an
ergonomic CNC
user interface for
programming

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Screen Manual
cycles. It uses a graphical user interface with user-friendly icons which allow you to interactively create part programs in just a few steps. All of the relevant information is displayed on one CNC screen.

Conversational

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GUIDE i ...*

The CNC GUIDE
simulates CNC
operator
environments for
programming and
operation and
includes the FANUC
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FANUC
development tools
as used by

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machine builders
and OEMs can be
also handled in the
simulation
environment. CNC
GUIDE runs on
standard PC
equipment with no
need for additional
hardware.

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FANUC Picture
Screen Manual
offers an easy way
to create
customised
operator and HMI
screens for
complex processes
and provides all
the functions and
features of modern
HMI software tools.
It supports objects,
animations, data
and multi

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language, and
features a macro
language to run
routines to perform
tasks.

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Specification of

3MB SRAM module

in S16i/18i/160i/18

0i/160is/180is-

MODEL A and S15i-

MODEL A/B

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30i 16i 0i 20i 15i

and Data Server

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FANUC's standard displays come with horizontal and vertical softkeys, depending on the screen size. They are also available with an optional touch panel. The resistive single-

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point touch panel
lets you operate
the display even if
wearing gloves. A
memory card
interface and a
USB port are
available for data
transfer, e.g.
inputting part
programs.

*FANUC Display
Units*

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The world standard
CNC from FANUC
powers FANUC i
Series CNC.

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tools to the most
complex, as well as
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4 million CNCs and
those CNCs are
used to power
machines around
the globe. New
product FANUC
Series 30 i /31 i /32
i-MODEL B Plus
(August 2020)
New! New function
QSSR ...

*CNC - FA - FANUC
CORPORATION*

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**The FANUC
Series 30 i
/31 i /32 i -MODEL
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Machine Interface
(i HMI) provides a
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and intuitive way
to interact with the
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with new hardware,
including a flat-
panel touch-screen

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display and highly graphical, straightforward navigation.

*FANUC iHMI |
FANUC America*

1 The operator's manual on the CNC screen display function does not cover the functions and operation of CNCs. For details of

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the functions and operation of a CNC, refer to the operator's manual for the CNC. 2 Some machine operations and screen functions are implemented by the machine tool builder.

*Open CNC Screen
Display Function -
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